



Wednesday, August 30, 2023

PRL NY6-M40- (color)HUnits English ▾

Polymer Resources Ltd. - Polyamide 6

Action**Legend (Open)****General Information****General**

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Mineral, 40% Filler by Weight
Additive	• Heat Stabilizer • Lubricant
Features	• Heat Stabilized • Lubricated
RoHS Compliance	• RoHS Compliant
Forms	• Pellets
Processing Method	• Injection Molding

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.49		ASTM D792
Molding Shrinkage - Flow (0.125 in)	7.0E-3 to 0.010	in/in	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 0.125 in)	13000	psi	ASTM D638
Tensile Strength (Break, 0.125 in)	13000	psi	ASTM D638
Flexural Modulus (0.125 in)	850000	psi	ASTM D790
Flexural Strength (0.125 in)	18500	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	1.1	ft·lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed, 0.125 in)	330	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed, 0.125 in)	248	°F	ASTM D648

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	165 to 185	°F
Drying Time	3.0 to 4.0	hr
Drying Time, Maximum	8.0	hr
Rear Temperature	450 to 480	°F
Middle Temperature	470 to 500	°F
Front Temperature	480 to 515	°F
Processing (Melt) Temp	480 to 520	°F
Mold Temperature	180 to 220	°F

Notes

¹ Typical properties: these are not to be construed as specifications.

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